

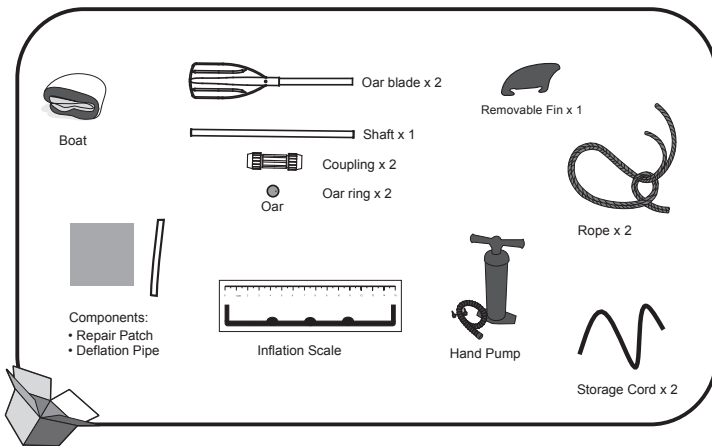
# OWNER'S MANUAL

## MODEL #65115E



# WARNING

Operating, servicing and maintaining a recreational marine vessel can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, service your vessel in a well-ventilated area and wear gloves or wash your hands frequently when servicing this vessel. For more information go to [www.P65warnings.ca.gov/marine](http://www.P65warnings.ca.gov/marine).



**WARNING:** To avoid damage to the boat and injury to passengers, please don't exceed the data given on the builder's plate.

### Technical Specifications

Item	Inflated Size	Recommended Working Pressure	Maximum Load Capacity	Maximum Number of Persons	Dry Weight
65115E	9 ft. x 32 in. (2.75 m x 81 cm)	0.03 bar 0.5 psi	220 lbs. (100 kg)	1 adult	20.2 lbs. (9.15 kg)

The boats are designed and manufactured in conformity with ABYC H-29.

Boat Design Category "SHELTERED WATERS": Designed for voyages on sheltered coastal waters, small bays, small lakes, rivers and canals when conditions up to, and including, wind force 4 and significant wave heights up to, and including, 0.3 m may be experienced, with occasional waves of 0.5 m maximum height, for example from passing vessels.



### Warning

#### IMPORTANT SAFETY INSTRUCTIONS

Follow all the Safety and Operating Instructions. If you don't follow these instructions, it may cause the boat to overturn or explode and result in drowning.

1. Do not exceed the maximum recommended number of persons. Regardless of the number of persons on board, the total weight of persons and equipment must never exceed the maximum recommended load. Always use the seats/seating spaces provided.
2. When loading the craft, never exceed the maximum recommended load: Always load the craft carefully and distribute loads appropriately to maintain design trim (approximately level). Avoid placing heavy weights high up.  
**NOTE:** The maximum recommended load includes the weight of all persons onboard, all provisions and personal effects, any equipment not included in the light craft mass, cargo (if any) and all consumable liquids (water, fuel, etc.).
3. When using the boat, life saving devices such as life jackets and buoys should be pre-inspected and used at all times.
4. Before every use, carefully inspect all boat components including air-chambers, grab ropes, oars, and air valves, to ensure everything is in good condition and

5. Buckets, water scoops and air pumps should always be available in case of air leakage or if the boat takes on water.
6. When the boat is in motion, all passengers must remain seated at all times to avoid falling overboard. Keep the boat balanced. Uneven distribution of persons or load in the boat may cause the boat to overturn and result in drowning.
7. Use the craft in sheltered water, up to 300 m (984 feet). Be careful with natural factors such as wind, tide waters and tidal waves. **BE AWARE OF OFFSHORE WINDS AND CURRENTS. Always wear a lifejacket!**
8. If one chamber is punctured when the boat is in the water, it may be necessary to fully inflate the other air chamber to prevent the boat from sinking.
9. Be careful when landing on the shore. Sharp and rough objects such as rocks, cement, shells, glass, etc. may puncture the boat. To avoid damage, do not drag the boat on rough surfaces.
10. The boat is intended for beach use, short-time and short-distance cruising.
11. Be aware of the potential harmful effects of liquids such as battery acid, oil or petrol. The liquids may damage your boat.
12. Inflate according to the numbered air chamber and rated pressure of the boat, or it will cause over-inflation and potential and boat explosion. Exceeding the data given on the capacity plate may cause the craft to be damaged, overturn and lead to drowning.
13. If you use the tow rings to tow the boat, go slowly to avoid over-towing as damage may occur.
14. Know how to operate a boat. Check in your local area for information and/or training as needed. Inform yourself about local regulations and dangers related to boating and/or other water activities.
15. The operator of a vessel is responsible for the maintenance and safe conduct of the vessel and the safety of passengers.
16. Prohibit the product misuse, such as, but not limited to: (a) riding seat back, gunwale, or other unsafe position, (b) failure to use handhold, (c) overloading or improper loading, (d) excessive speed for the operating conditions, (e) using a boat in weather or sea conditions beyond the skill or experience of the operator, (f) continued operation with operator's visibility blocked or impaired (g) operating under the influence of drugs or alcohol, and/or (h) modifications.
17. Boat operation where the boat operator or occupants are not under the influence of drugs and/or alcohol.
18. Knowledge of federal, state, and/or local regulations concerning operation requirement, including: (a) discharge of oil, (b) solid waste disposal (Marpol Treaty), (c) marine sanitation, (d) speed, (e) noise, and (f) wake
19. Knowledge of accident reporting requirements.
20. The owner or operator of a vessel is required by law to render assistance to any individual or vessel in distress, as long as his vessel is not endangered in the process.
21. U.S.Coast Guard Infoline: (800)368-5647. Web site: [www.uscgboating.org](http://www.uscgboating.org)

### SAVE THESE INSTRUCTIONS

#### Assembling of the boat

**NEVER USE HIGH PRESSURE AIR TO INFLATE INFLATABLES. THIS CAN DAMAGE YOUR PRODUCT AND VOID YOUR WARRANTY**

1. Spread out the boat on level ground.
2. Assemble the removable fin to the bottom of the boat (Fig.1). Make sure the curvature of the fin is pointed towards the back end of the boat.  
**NOTE:** Assemble the fin before inflation and also disassemble it after deflation.  
**NOTE:** To avoid damage to the removable fin, do not enter shallow water.

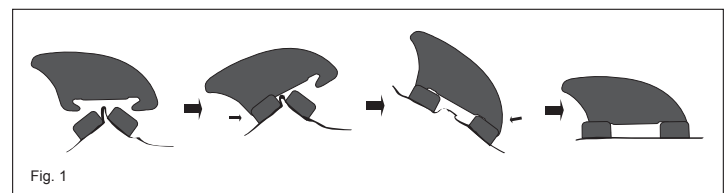
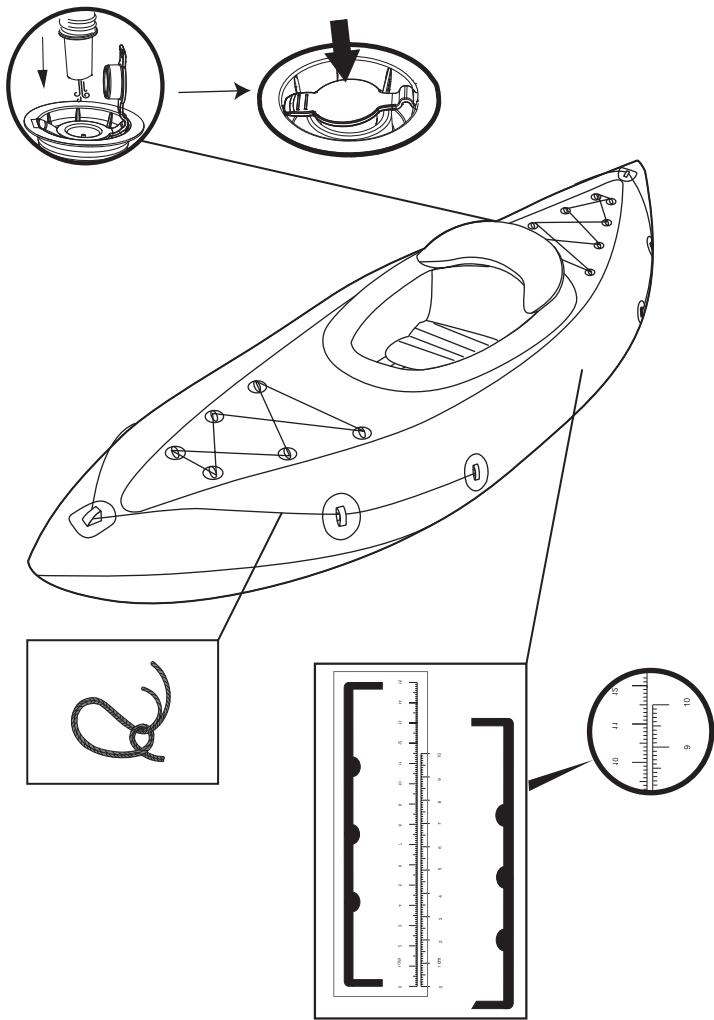


Fig. 1



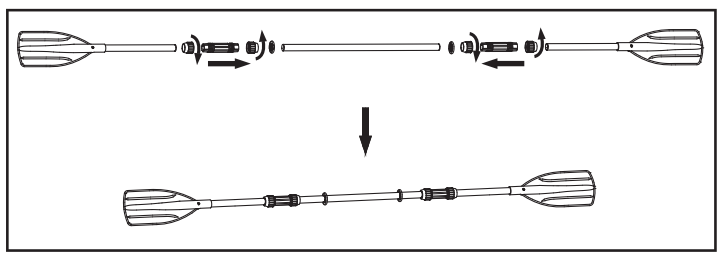
• Inflate the air chambers with a HAND air pump.  
An inflation scale is provided with the product.  
Inflate the product until the printed scale is charged up to the same level as that of the supplied scale. (refer the following Table and Illustration)

**Caution:** Under and over-inflation of the boat will result in safety hazards. It is better to check the pressure of the boat each time before using. If you use other pressure gauge, the boat pressure should not be more than the data given on the builder's plate.

- Never stand on or rest objects on the boat during inflation.
- Inflate bottom chamber and other accessories such as seat until it is stiff to the touch but NOT hard.

Item	Product Inflated Size	Deflated Size	Inflated Size Chamber 1	Inflated Size Chamber 2
65115E	9 ft. x 32 in. (2.75 m x 81 cm)	10 cm	11.5 cm	11.8 cm

**Oars Installation**



**NOTE:** All drawings for illustration purpose only. May not reflect actual product.

**Storage**

1. Keep all accessories for future use.
2. Carefully clean the boat using a mild soap with clean water.  
**Note:** Do not use acetone, acid, and/or alkaline solutions.
3. Use a cloth to gently dry all surfaces.  
**Note:** Do not dry the product in direct sunlight. Also, never dry with equipment such as electric blowers. Doing so will cause damage and shorten the boat's life span.
4. Deflate the hull chambers. Deflate all the hull chambers at the same time so the air-pressure drops together. This will prevent damage from occurring to the boat inner structures. Next deflate the floor and seat.



5. Fold the boat from front to back to remove additional air. You can also use a pump to drain any remaining air.

**Repair**

1. If there is a small puncture, repair it according to the instruction on repair patch.
2. If the hole is too big to be repaired with the provided patch, purchase a Bestway repair kit or send the boat to a speciality shop to make the repair.

**Registration**

If you need to register your boat, please have the boat Hull Identification Number and model name ready and then visit [bestwaycorp.com/support](http://bestwaycorp.com/support) to obtain your Certificate of Origin, or you can send e-mail to [service@bestwaycorp.us](mailto:service@bestwaycorp.us) for the Certificate of Origin.  
The HIN is located on the starboard outboard side of the hull and near the stern.

**PLEASE KEEP THIS MANUAL IN A SECURE PLACE, AND HAND IT OVER TO THE NEW OWNER WHEN YOU SELL THE CRAFT.**

For support please visit us at:  
[bestwaycorp.com/support](http://bestwaycorp.com/support)

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